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BLENDS PANEL



Kensal House,
President Way,
Luton, Beds.
LU2 9NR
Tel: 01582 425777
sales@kensal.com

BLENDS PANEL Cover page

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	01

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

1-BLENDS PANEL

Drawing	Description	Function	Location	Revision	Date	Created by
01	Cover page	=F1	+L1	0	13/03/2026	TW
02	Drawings list	=F1	+L1	0	13/03/2026	TW
03	Drawings list	=F1	+L1	0	13/03/2026	TW
04	POWER DISTRIBUTION	=F1	+L1	0	13/03/2026	TW
05	SAFETY CIRCUIT - ESTOPS	=F1	+L1	0	13/03/2026	TW
06	SAFETY CIRCUIT - MASTER - E STOP	=F1	+L1	0	13/03/2026	TW
07	INVERTERS M01 TO M03	=F1	+L1	0	13/03/2026	TW
08	INVERTERS M04 TO M06	=F1	+L1	0	13/03/2026	TW
09	INVERTERS M07 TO M09	=F1	+L1	0	13/03/2026	TW
10	INVERTERS M10	=F1	+L1	0	13/03/2026	TW
11	PLC CONFIGURATION	=F1	+L1	0	13/03/2026	TW
12	DIGITAL INPUT 1-1	=F1	+L1	0	13/03/2026	TW
13	DIGITAL INPUT 1-2	=F1	+L1	0	13/03/2026	TW
14	DIGITAL INPUT 1-3	=F1	+L1	0	13/03/2026	TW
15	DIGITAL INPUT 1-4	=F1	+L1	0	13/03/2026	TW
16	DIGITAL INPUT 2-1	=F1	+L1	0	13/03/2026	TW
17	DIGITAL INPUT 2-2	=F1	+L1	0	13/03/2026	TW
18	DIGITAL INPUT 2-3	=F1	+L1	0	13/03/2026	TW
19	DIGITAL INPUT 2-4	=F1	+L1	0	13/03/2026	TW
20	DIGITAL OUTPUT 2-1	=F1	+L1	0	13/03/2026	TW



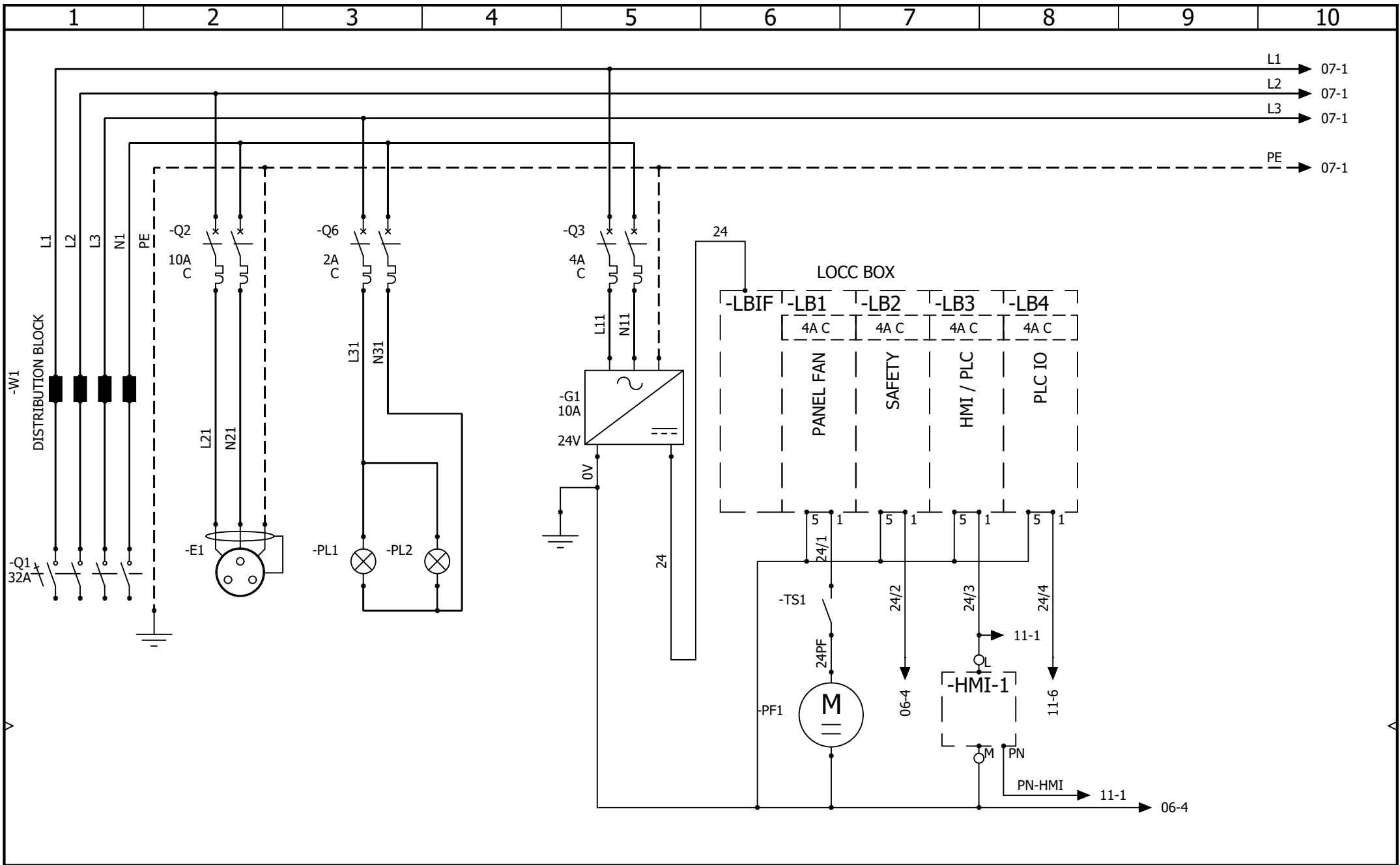
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BLENDS PANEL
 Drawings list

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	
				SCHEME
				02

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet



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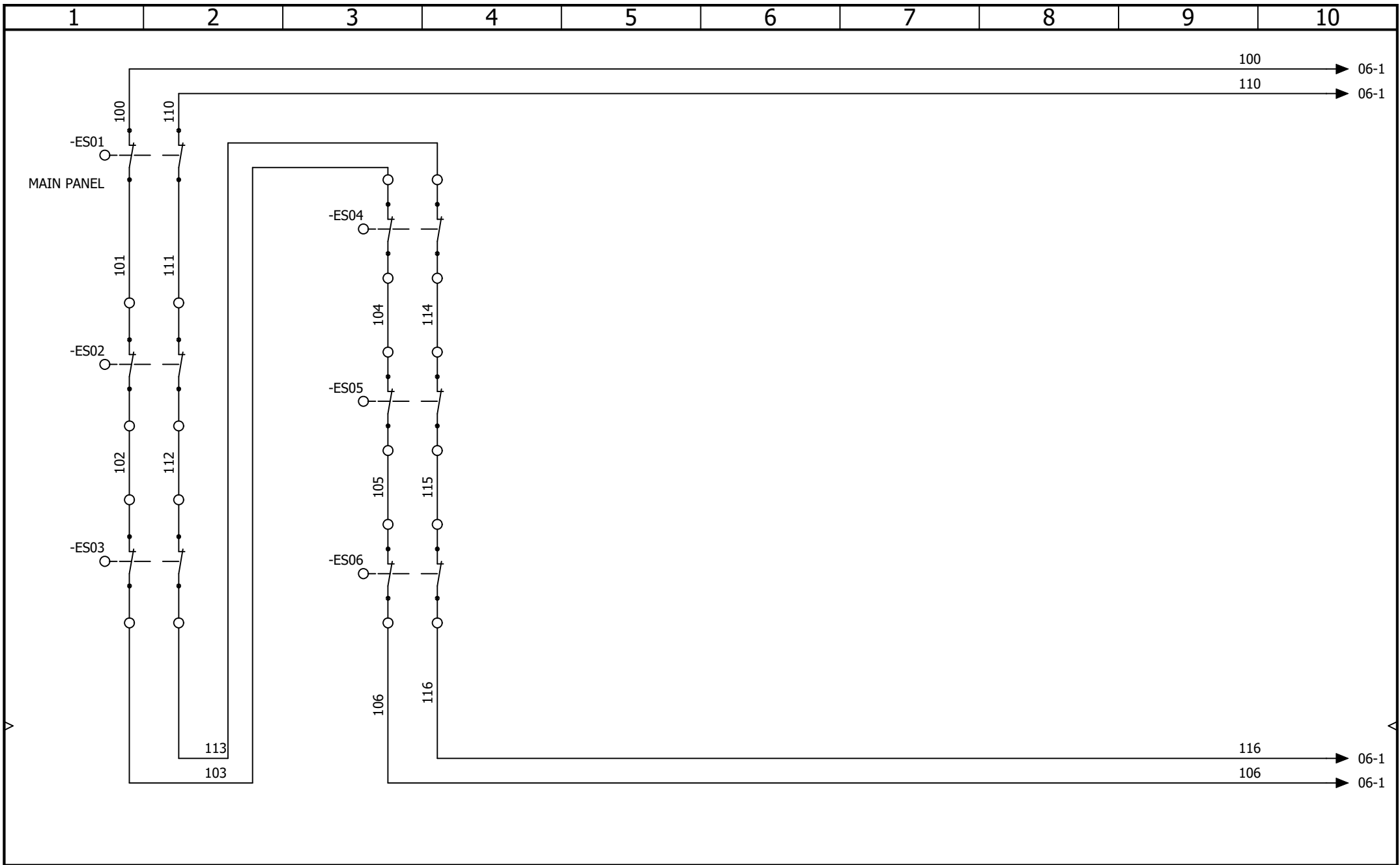
BLENDS PANEL POWER DISTRIBUTION

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

REV.	DATE	NAME	CHANGES	REVISION
0	13/03/2026	TW		0
User data 1			User data 2	SCHEME
				04



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BLENDS PANEL SAFETY CIRCUIT - ESTOPS

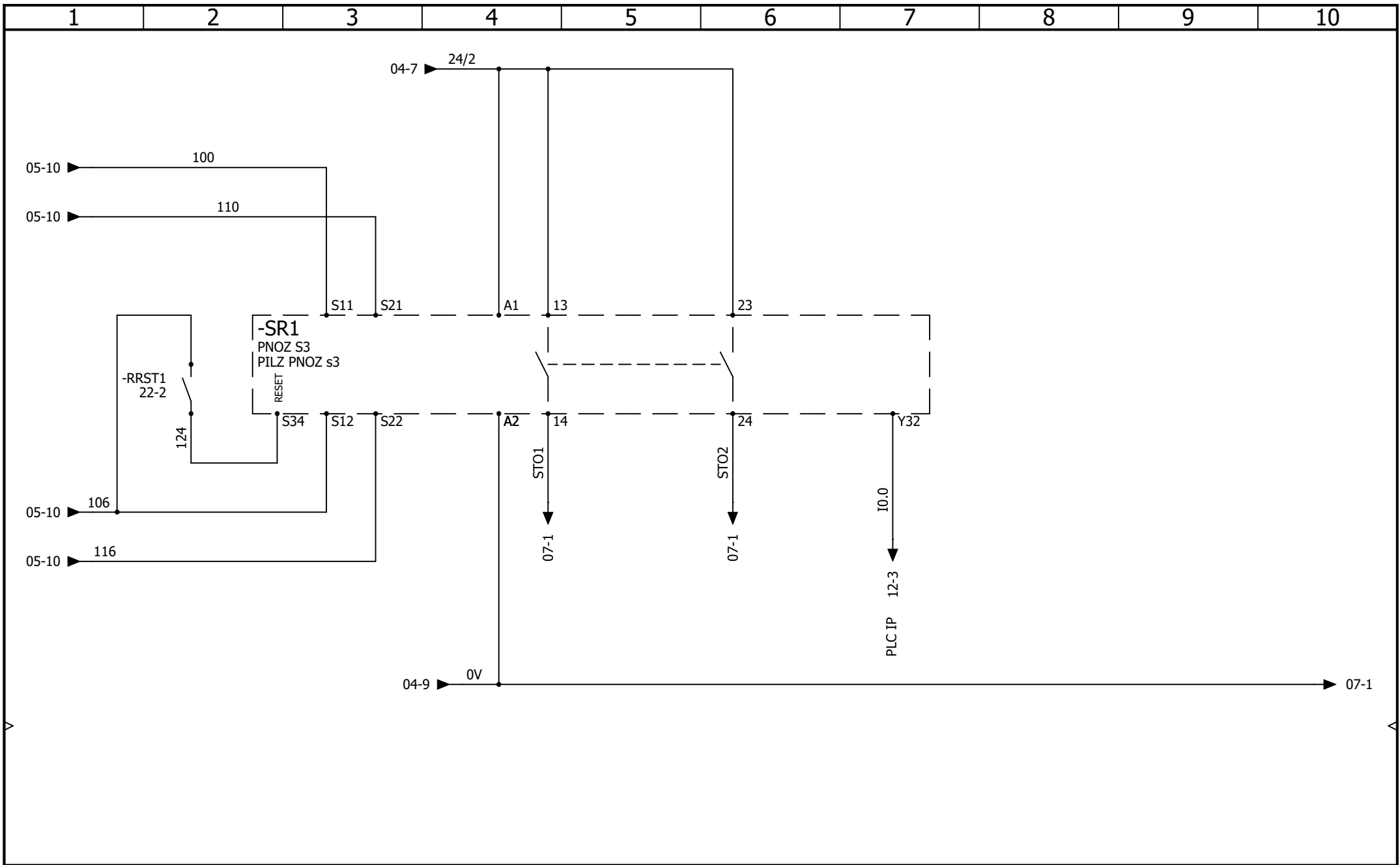
CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

REV.	DATE	NAME	CHANGES	REVISION
0	13/03/2026	TW		0
				SCHEME
				05

User data 1: _____ User data 2: _____



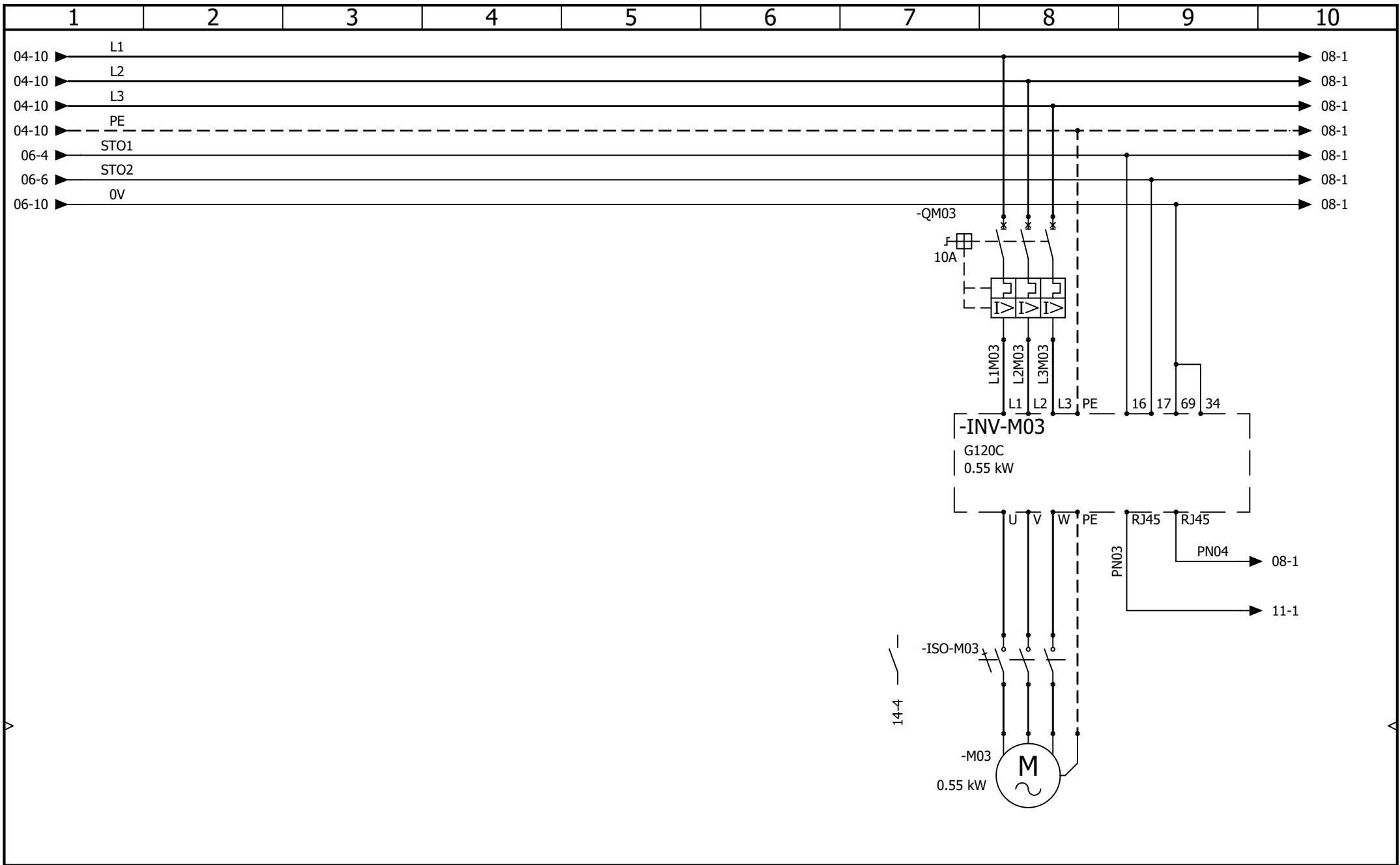
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BLENDS PANEL SAFETY CIRCUIT - MASTER - E STOP

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	06



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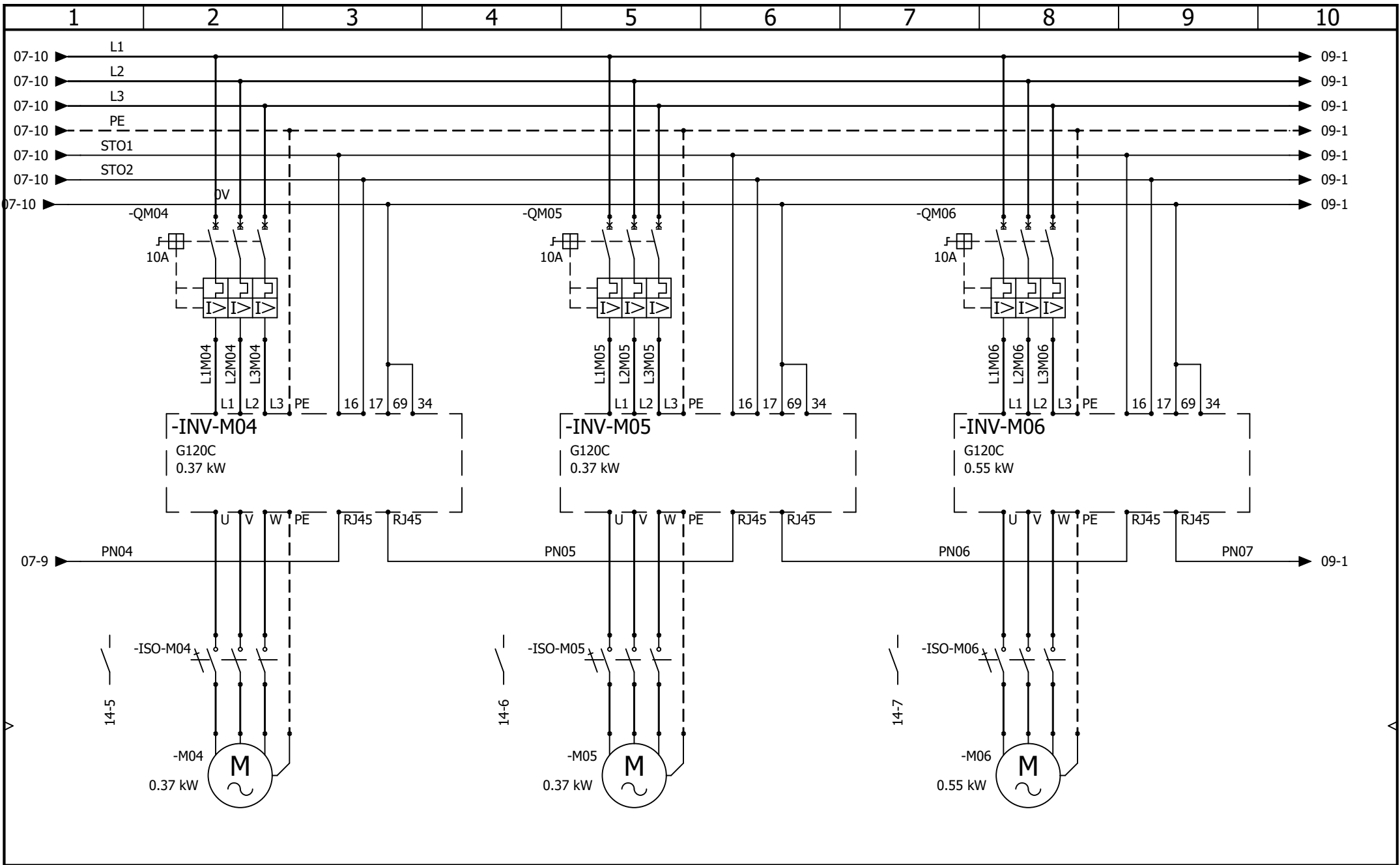
BLENDS PANEL INVERTERS M01 TO M03

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

REV.	DATE	NAME	CHANGES	REVISION
0	13/03/2026	TW		0
User data 1				SCHEME
User data 2				07



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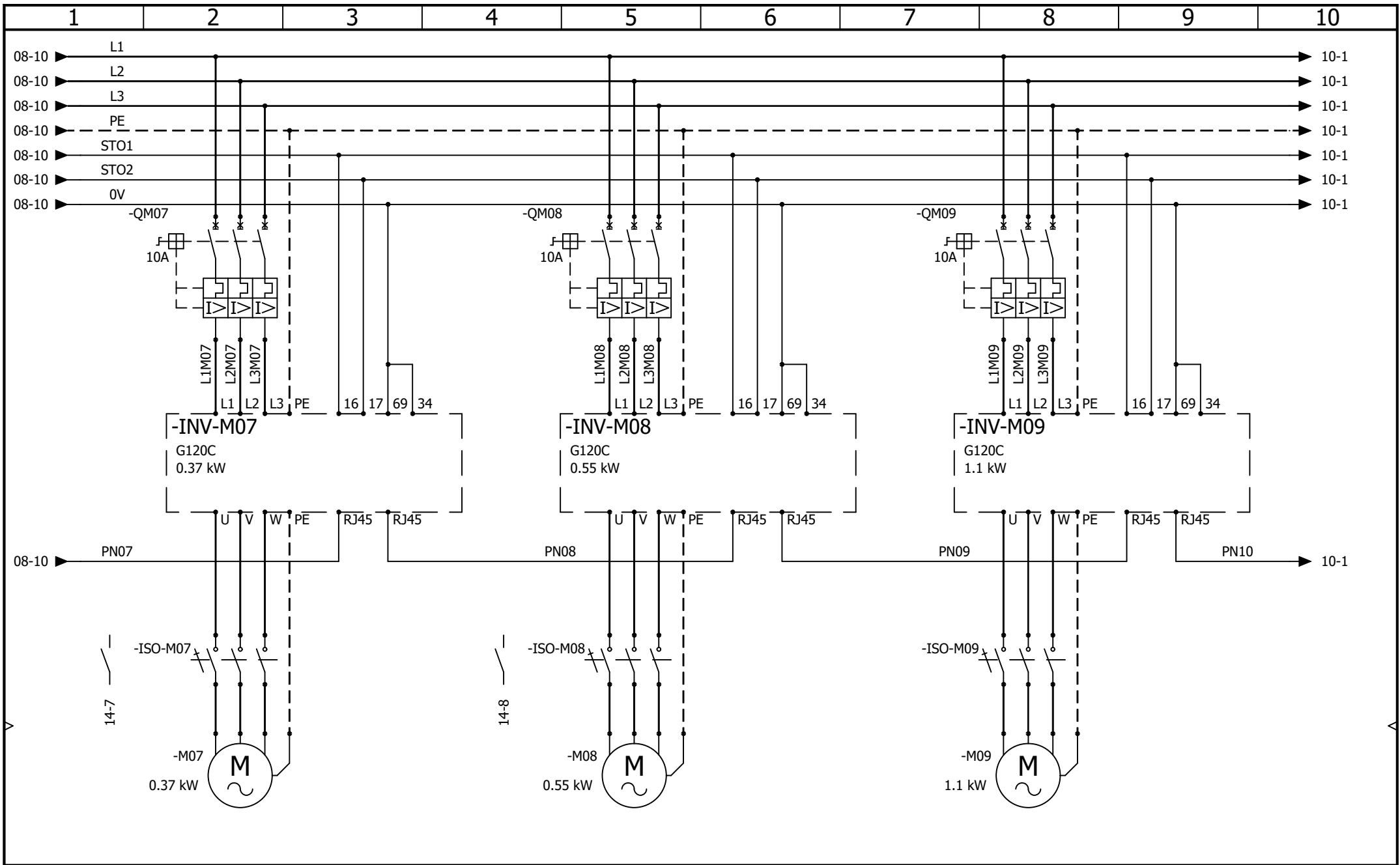
BLENDS PANEL INVERTERS M04 TO M06

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

REV.	DATE	NAME	CHANGES	REVISION
0	13/03/2026	TW		0
User data 1				SCHEME
User data 2				08



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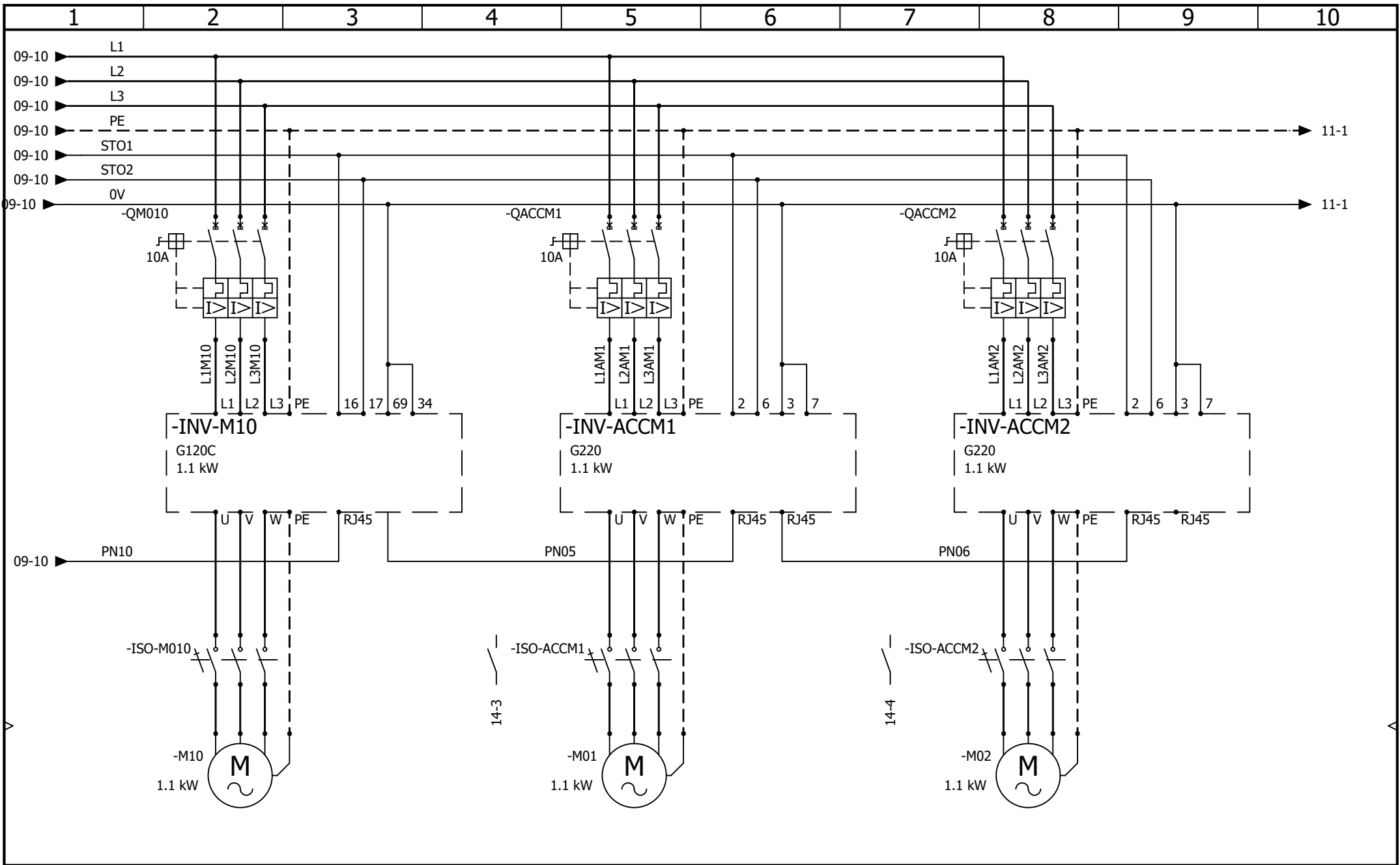
CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

BLENDS PANEL INVERTERS M07 TO M09

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
				09
User data 1			User data 2	



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BLENDS PANEL INVERTERS M10, ACCM1, ACCM2

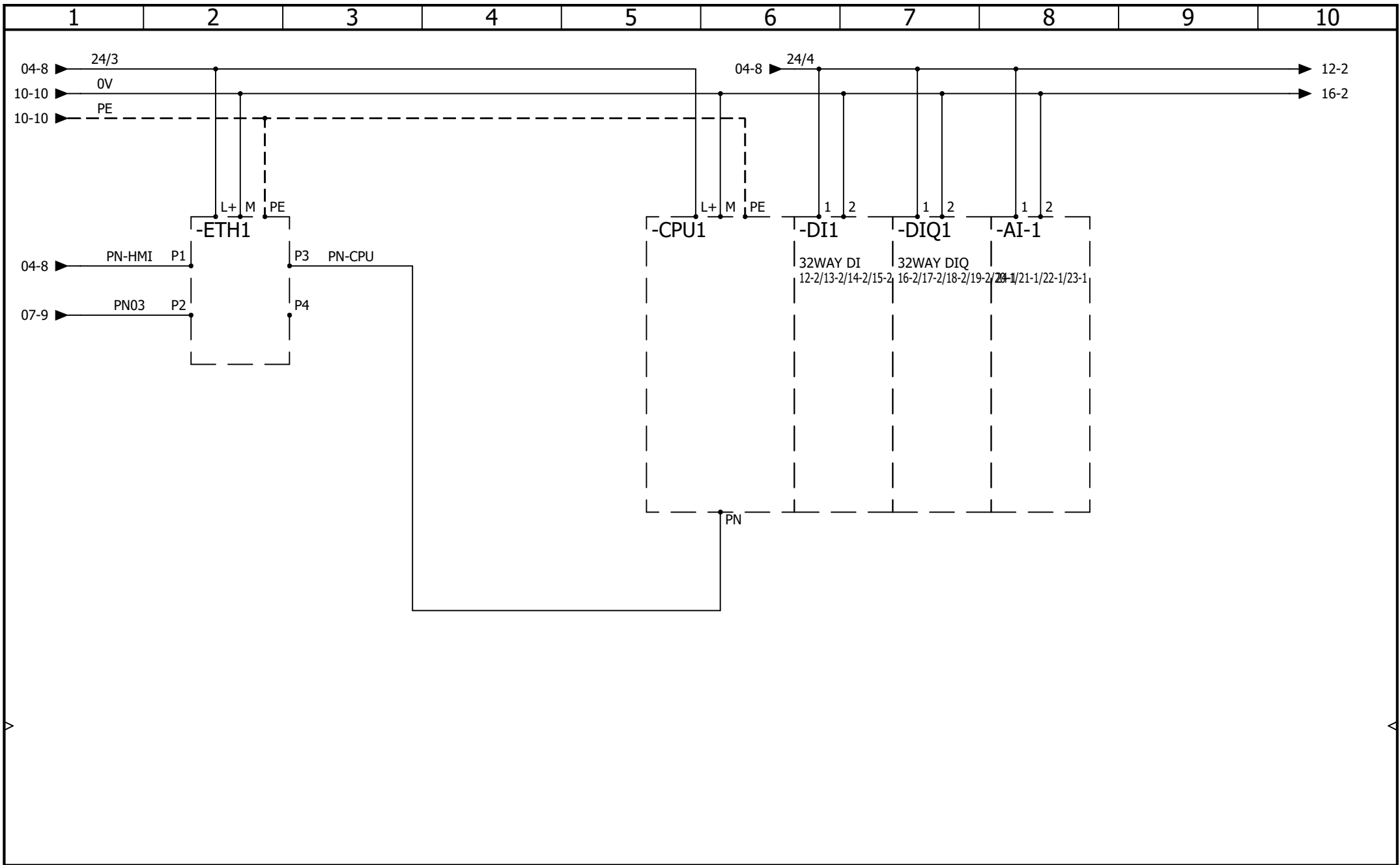
CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION:

+L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
				10
User data 1			User data 2	



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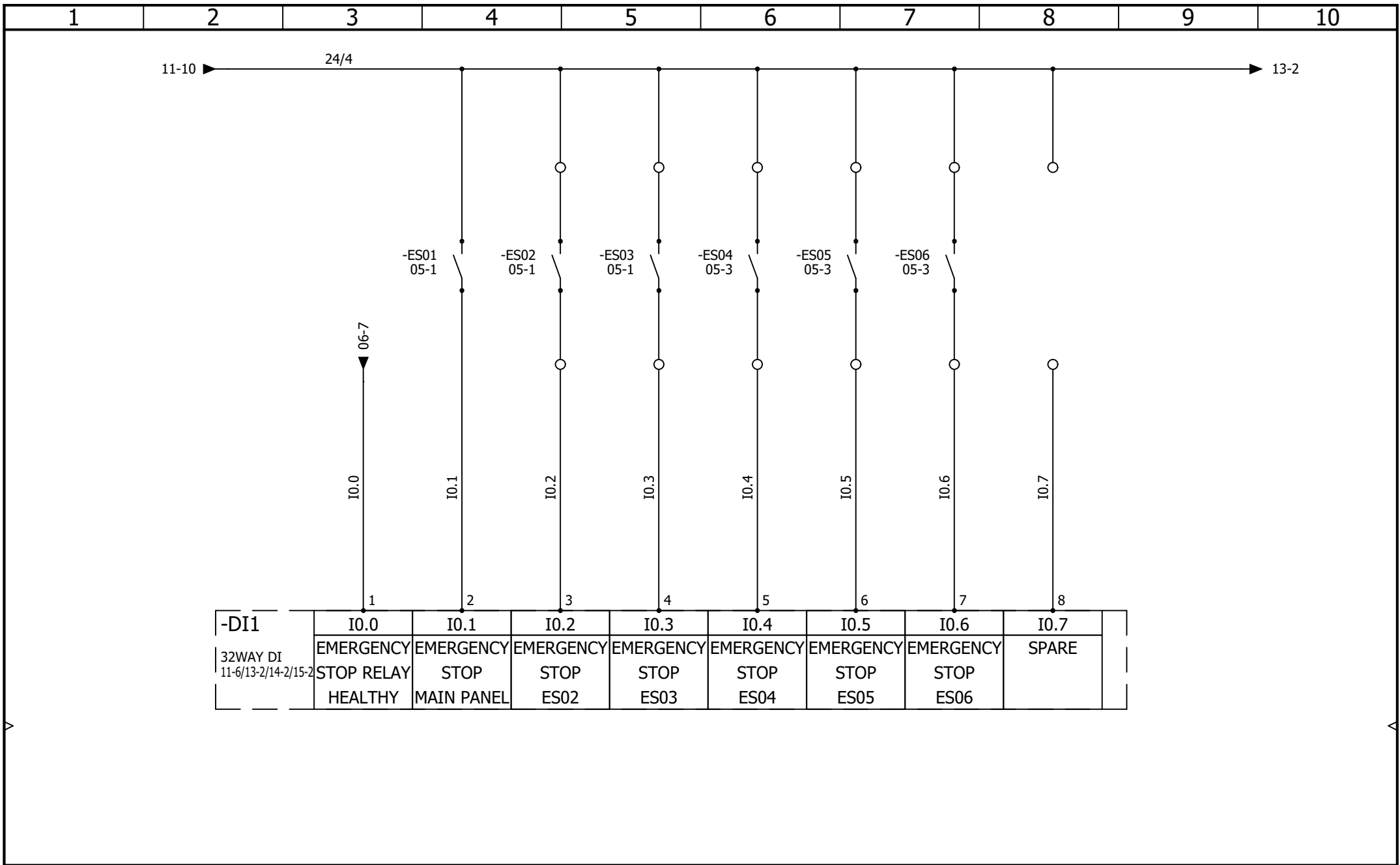
BLENDS PANEL PLC CONFIGURATION

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	11



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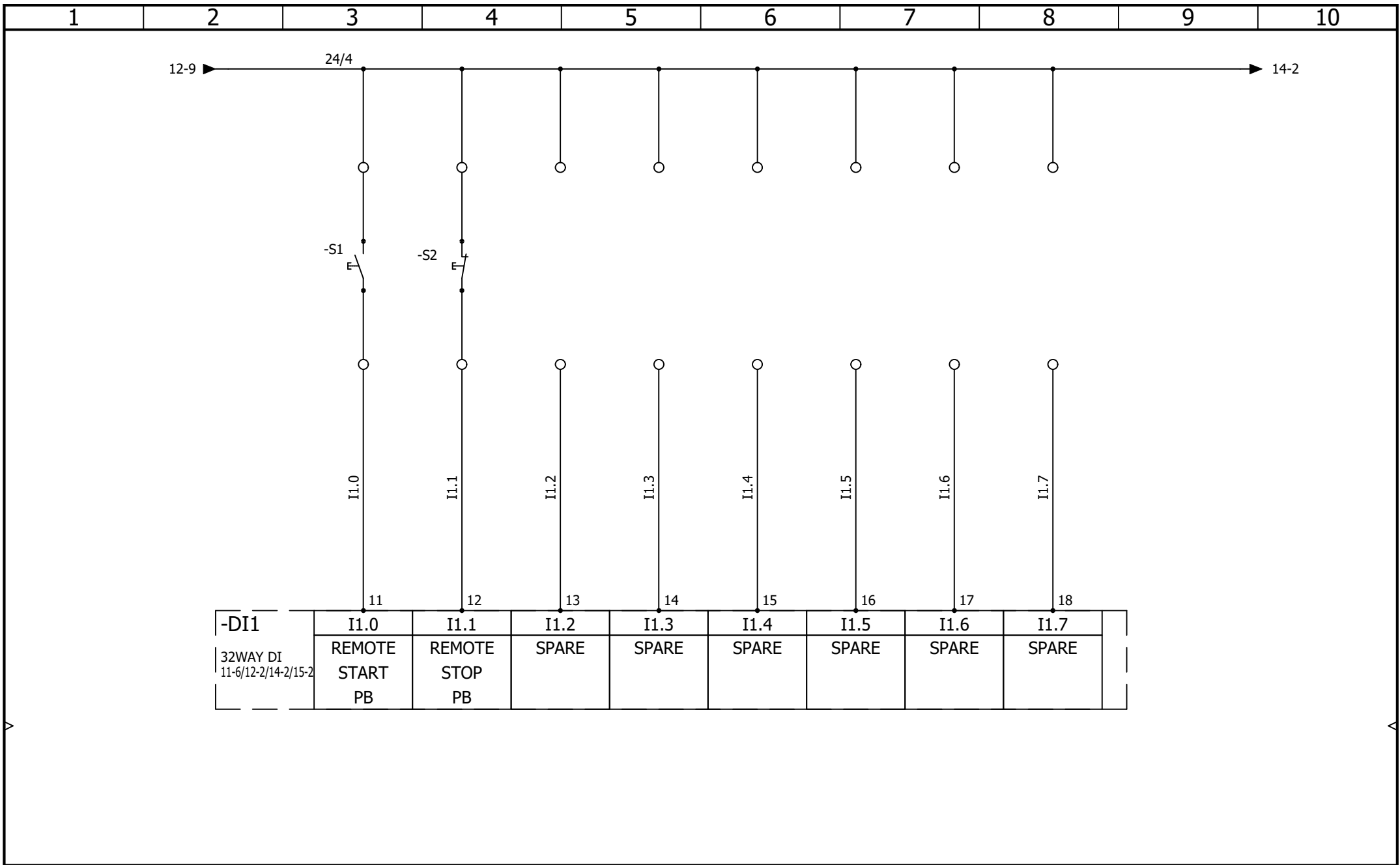
BLENDS PANEL DIGITAL INPUT 1-1

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	12



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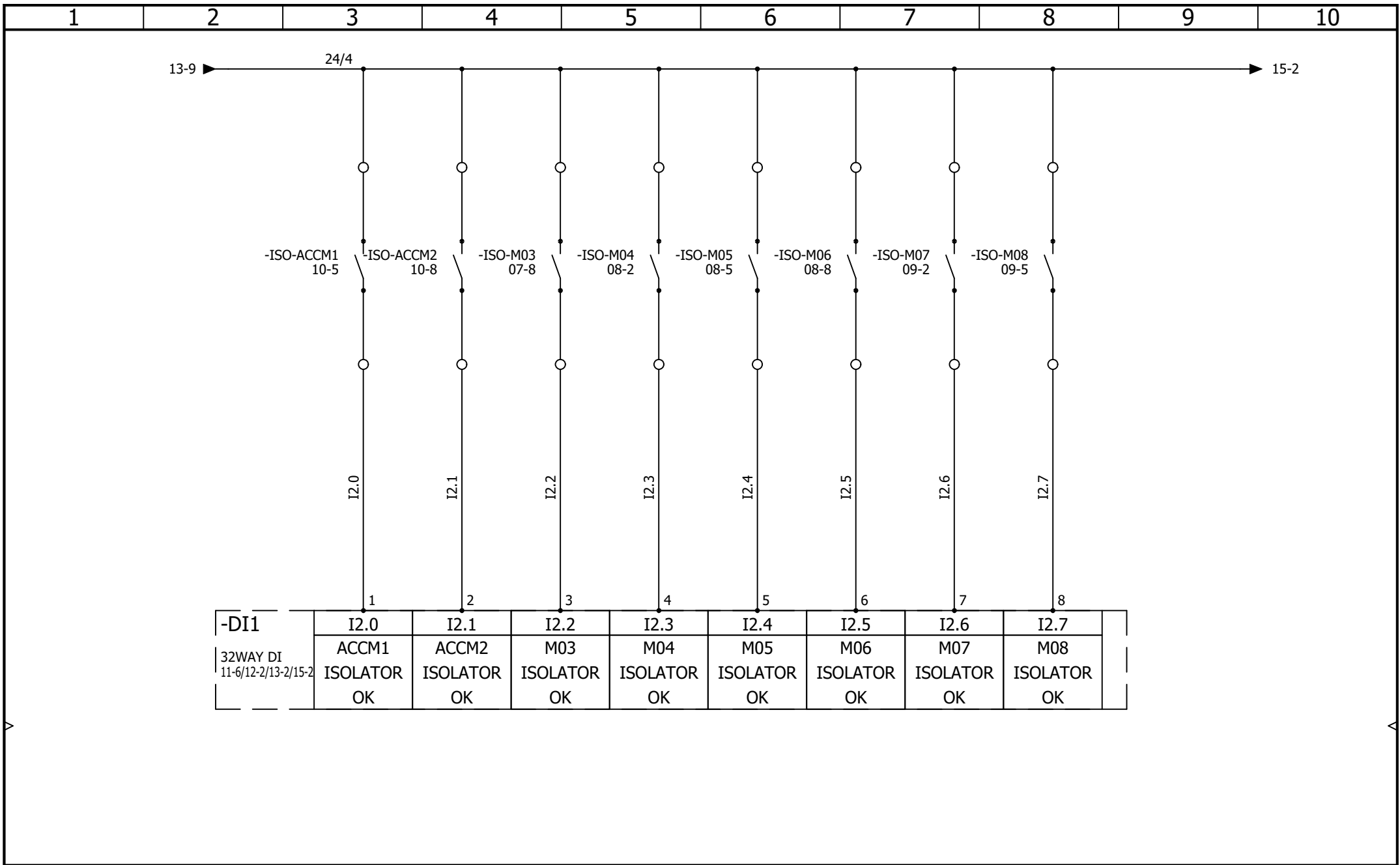
BLENDS PANEL
DIGITAL INPUT 1-2

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	13
User data 1			User data 2	



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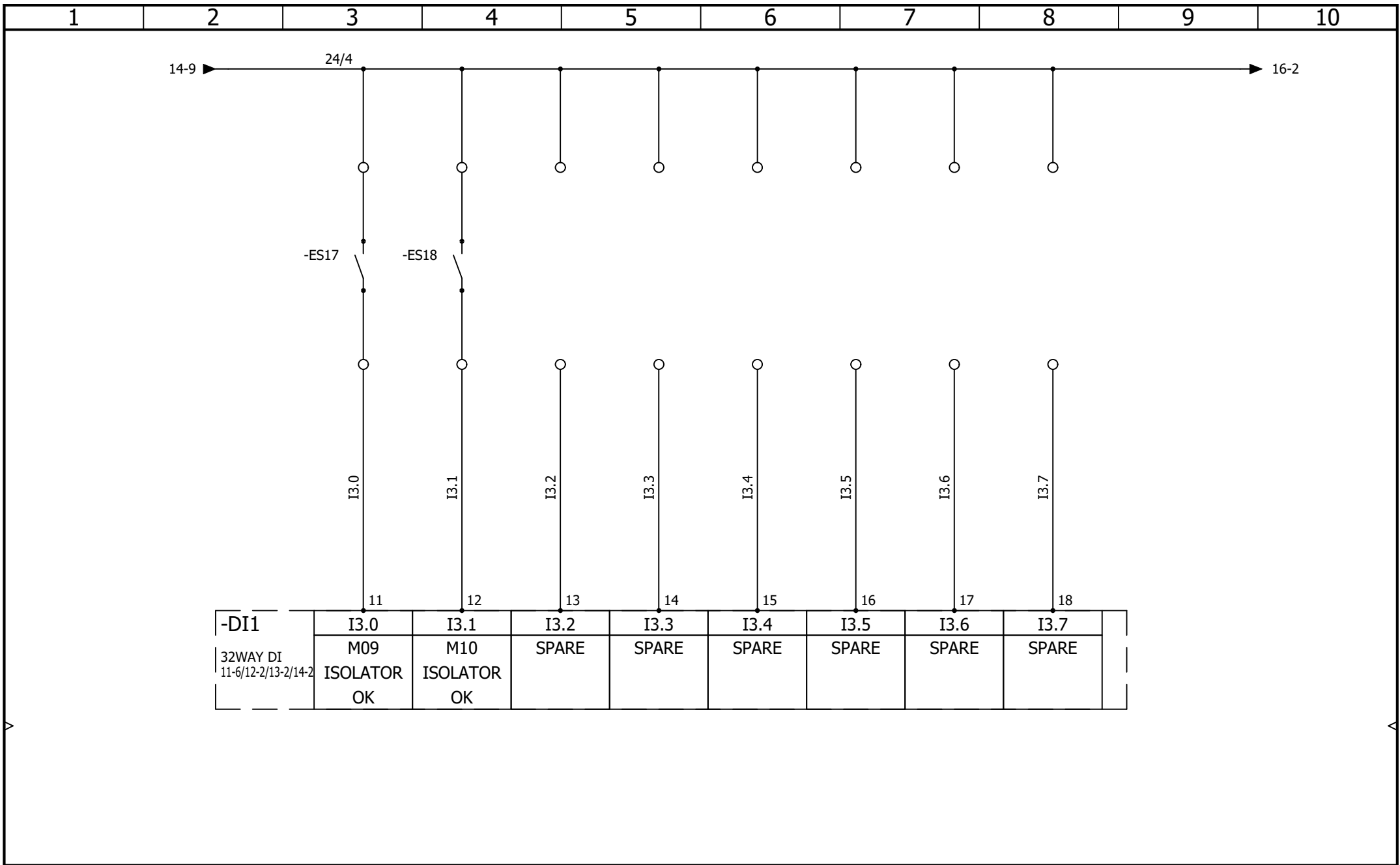
BLENDS PANEL DIGITAL INPUT 1-3

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	14



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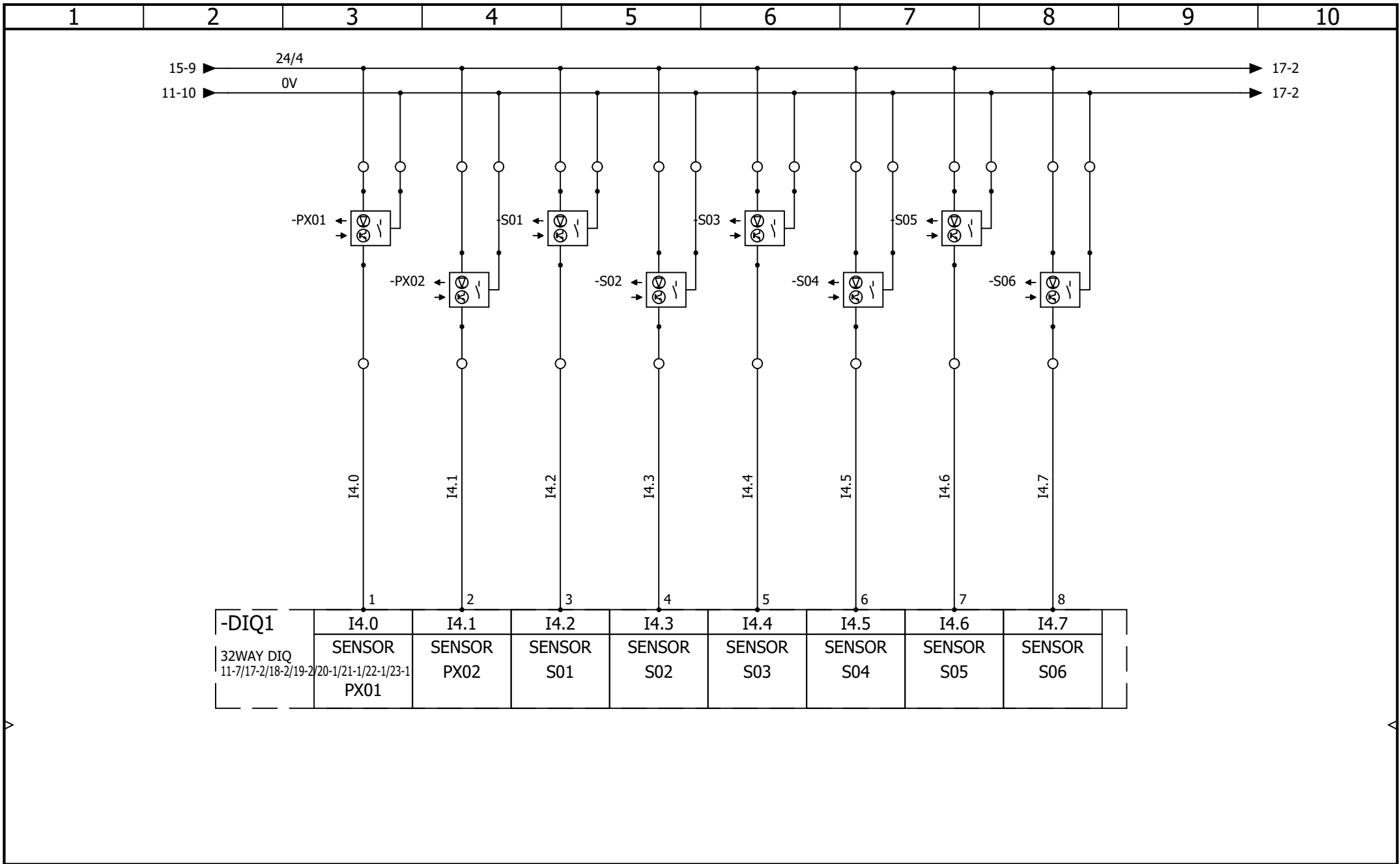
BLENDS PANEL
DIGITAL INPUT 1-4

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	15



-DIQ1 32WAY DIQ 11-7/17-2/18-2/19-2/20-1/21-1/22-1/23-1	I4.0	I4.1	I4.2	I4.3	I4.4	I4.5	I4.6	I4.7
	SENSOR PX01	SENSOR PX02	SENSOR S01	SENSOR S02	SENSOR S03	SENSOR S04	SENSOR S05	SENSOR S06



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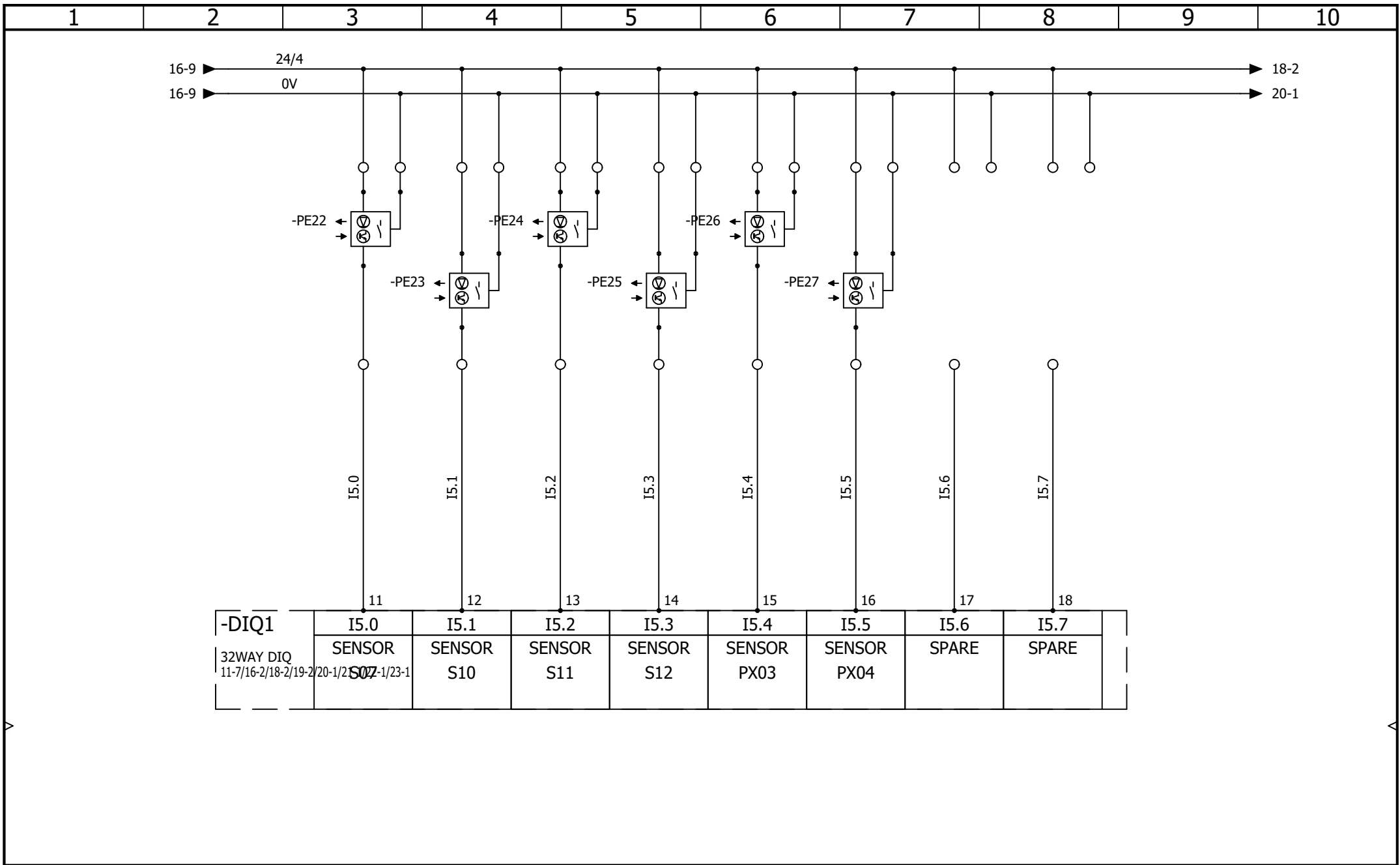
BLENDS PANEL DIGITAL INPUT 2-1


CONTRACT: KENSAL - BLENDS PANEL 2576

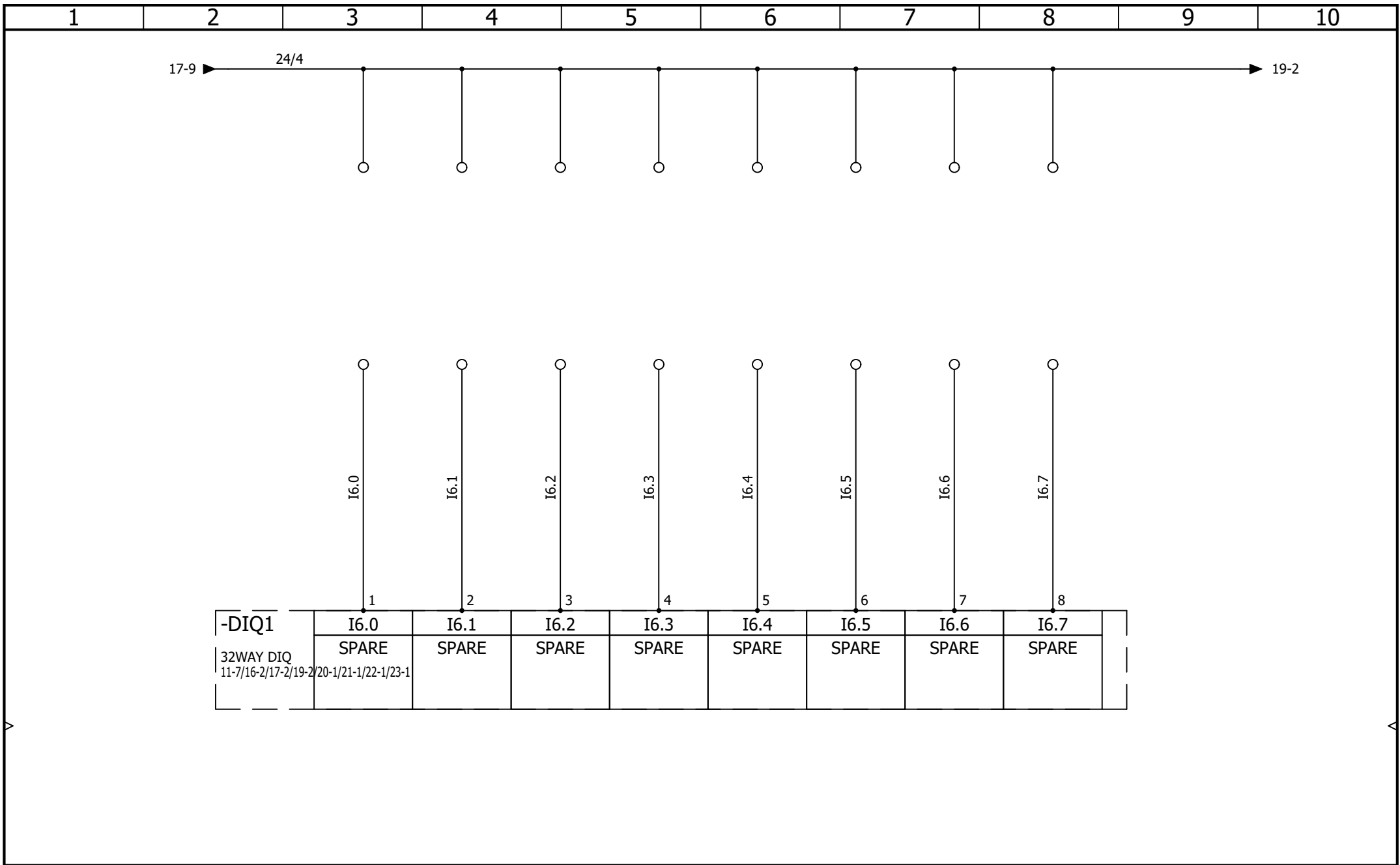
LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	16



 <p>Kensal House, President Way, Luton, Beds. LU2 9NR Tel: 01582 425777 sales@kensal.com</p>	<p align="center">BLENDS PANEL DIGITAL INPUT 2-2</p>			REVISION	0			
				REV.	DATE	NAME	CHANGES	SCHEME 17
				0	13/03/2026	TW		
CONTRACT: KENSAL - BLENDS PANEL 2576	LOCATION: +L1	Main electrical closet	User data 1	User data 2				



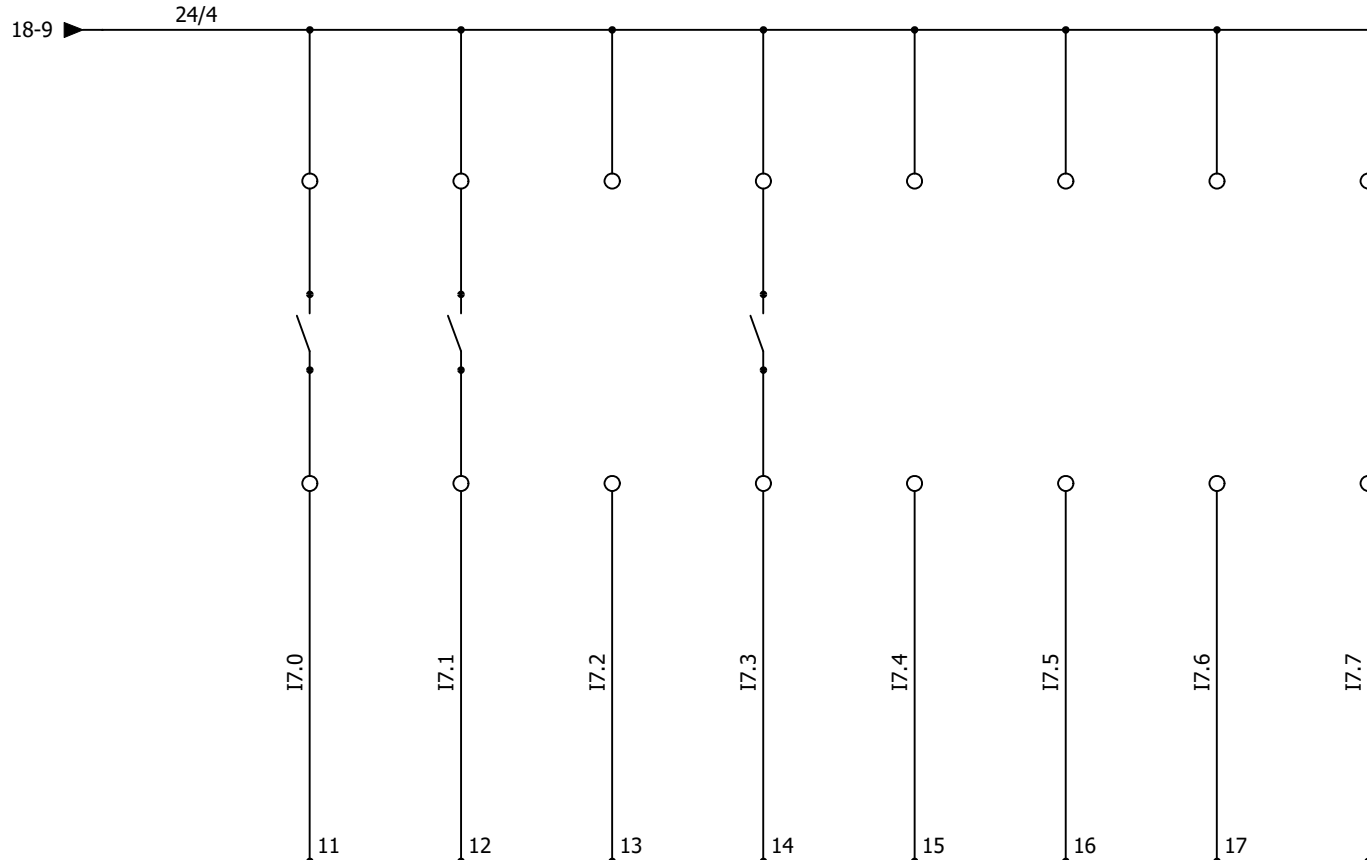
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**BLENDS PANEL
DIGITAL INPUT 2-3**

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	
User data 1			User data 2	18

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet



-DIQ1 32WAY DIQ 11-7/16-2/17-2/18-2	I7.0	I7.1	I7.2	I7.3	I7.4	I7.5	I7.6	I7.7
	LABELLER RUNNING	LABELLER BOTTLE STOP OPEN	SPARE	PACKER CONV RUNNING	SPARE	SPARE	SPARE	SPARE



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BLENDS PANEL
DIGITAL INPUT 2-4

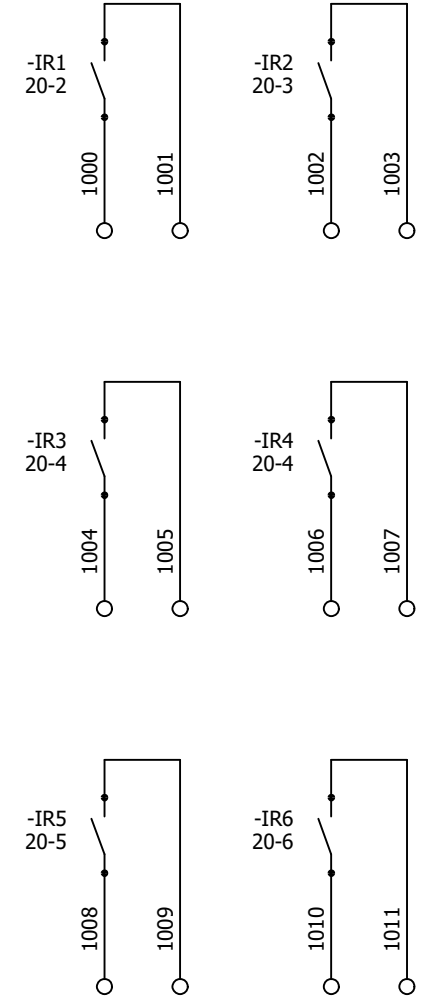
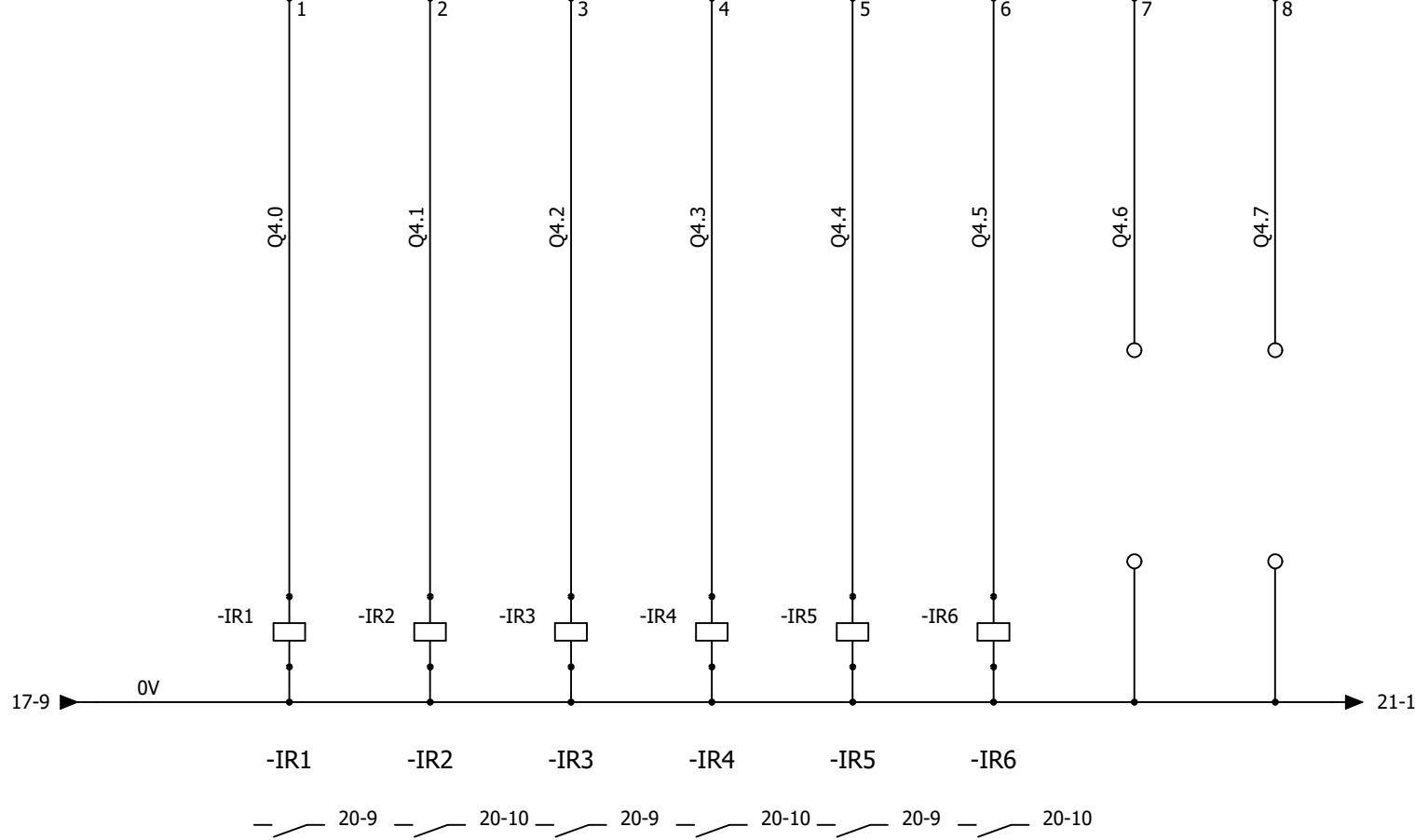
CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	19

-DIQ1 32WAY DIQ 11-7/16-2/17-2/18-2/19-2/21-1/22-1	CTR	OPEN	LABELLER	LABELLER	RUN PACKER	SPARE	SPARE	SPARE
	LABELLER	LABELLER	HALF	OVERSPEED	INFEED	RELAY		
	PRIMED	BOTTLE STOP	SPEED		CONV			
	Q4.0	Q4.1	Q4.2	Q4.3	Q4.4	Q4.5	Q4.6	Q4.7



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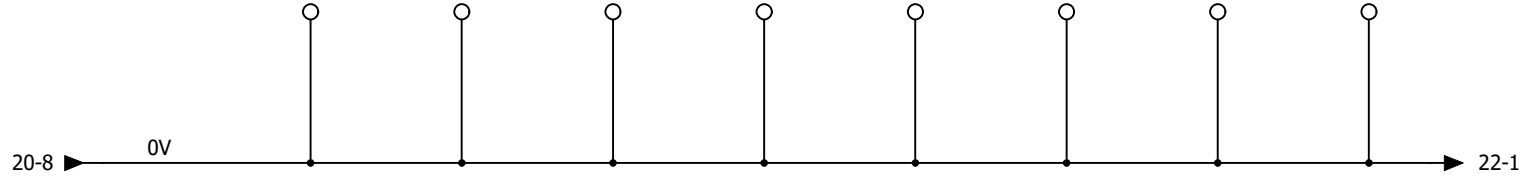
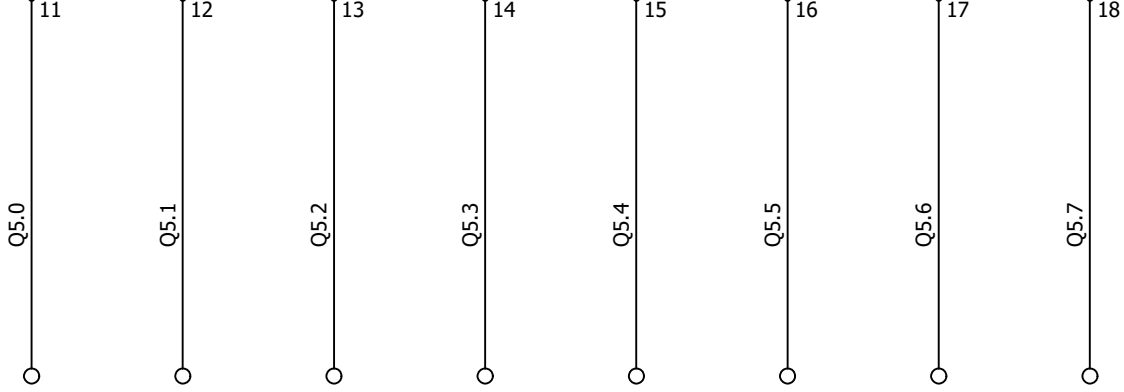
BLENDS PANEL
DIGITAL OUTPUT 2-1

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	20

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet

-DIQ1	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE
32WAY DIQ 11-7/16-2/17-2/18-2/19-2/20-1/22-1/23-1								
	Q5.0	Q5.1	Q5.2	Q5.3	Q5.4	Q5.5	Q5.6	Q5.7



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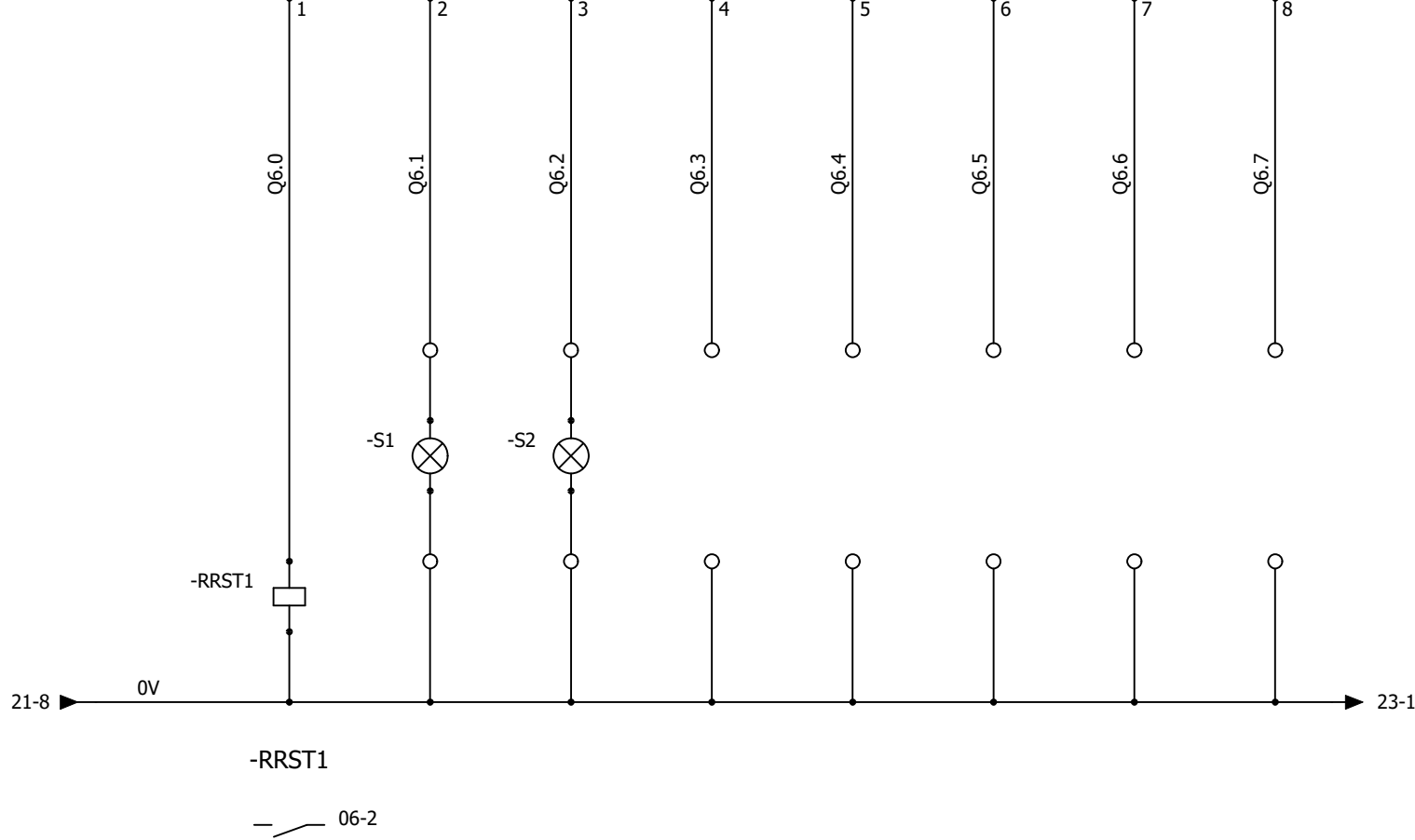
BLENDS PANEL
DIGITAL OUTPUT 2-2

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	21
User data 1			User data 2	

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet

-DIQ1 32WAY DIQ 11-7/16-2/17-2/18-2/19-2/20-1/21-1/23-1	ESTOP RESET	REMOTE START LED	REMOTE STOP LED	SPARE	SPARE	SPARE	SPARE	SPARE
	Q6.0	Q6.1	Q6.2	Q6.3	Q6.4	Q6.5	Q6.6	Q6.7



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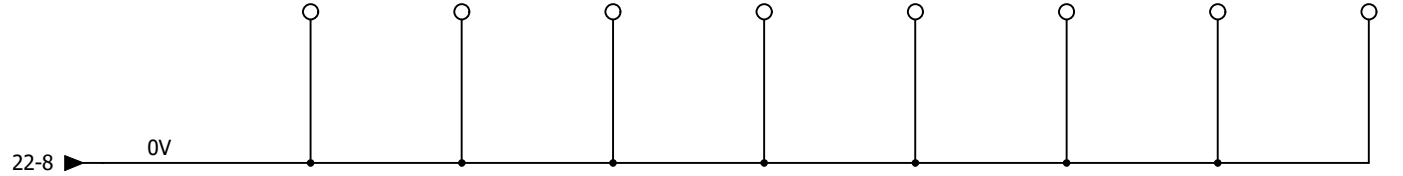
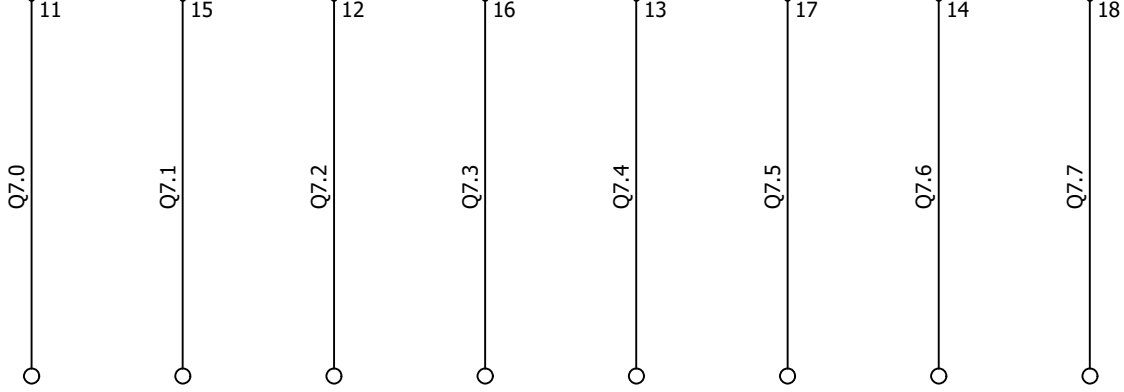
BLENDS PANEL
DIGITAL OUTPUT 2-3

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	22

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet

-DIQ1	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE	SPARE
32WAY DIQ 11-7/16-2/17-2/18-2/19-2/20-1/21-1/22-1								
	Q7.0	Q7.1	Q7.2	Q7.3	Q7.4	Q7.5	Q7.6	Q7.7



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**BLENDS PANEL
DIGITAL OUTPUT 2-4**

				REVISION
				0
0	13/03/2026	TW		SCHEME
REV.	DATE	NAME	CHANGES	23
User data 1			User data 2	

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1 Main electrical closet

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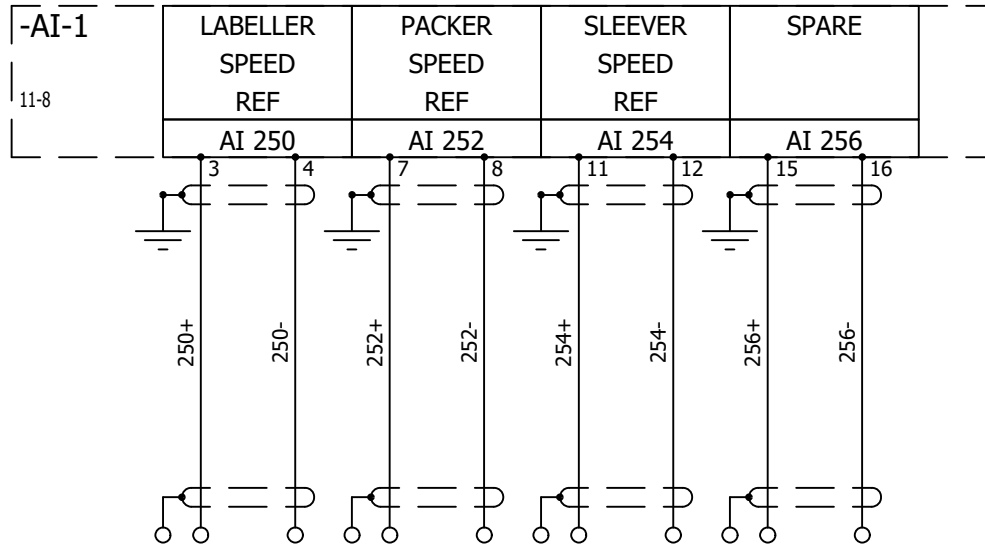
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**BLENDS PANEL
ANALOGUE IP**

CONTRACT: KENSAL - BLENDS PANEL 2576

LOCATION: +L1

Main electrical closet

				REVISION
				0
0	13/03/2026	TW		
REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	24